



swift® prime 2599

swift® prime 2599 is a solvent based adhesion promoter for untreated polyolefines and olefin based compounds.

swift® prime 2599 is free of BTX.

Technical Data

Appearance:	yellowish, clear
Solid content:	approx. 5%
Viscosity:	approx. 50 – 200mPas

Application and Properties

swift® prime 2599 is mainly used to improve adhesion on critical substrates like polyolefines (PP and PE) and compounds which contain polyolefines as a base or binder.

The primer may be applied by spraying, dipping or brushing.

swift® prime 2599 should be applied in a thin and uniform layer with a coating weight of 30-60g/m² wet.

To achieve the best possible adhesion the dry prime coat layer needs to reach at least 80°C for a minimum of 60sec. Higher film temperatures (if possible) are improving the adhesion even further.



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PRELIMINARY TECHNICAL DATA SHEET

The prime coat must be completely dry before the surface is submitted to the bonding or lamination process.

The primer is fluorescent and the coating can be checked by using black light.

Coated parts can be stored for several days before the bonding process is done. Contamination of the surface (i.e. with dust) must be avoided during this storage time.

Cleaning of the application equipment must be done with solvents.

Storage and shelf life

Keep the product at 10 – 35°C and avoid freezing. The shelf life of the product is at least 6 months.

Connecting what matters

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